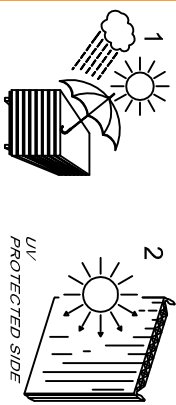
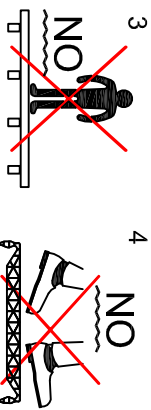


# TECHNICAL RECOMMENDATIONS:

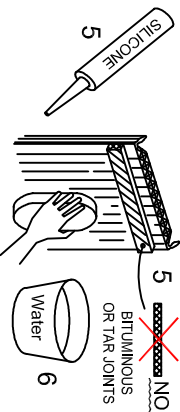


1. PROTECT THE SHEETS BY THE SUN AND RAIN
2. INSTALL THE SHEETS ALWAYS WITH THE UV PROTECTED LAYER FACING OUTWARDS

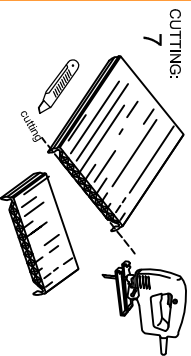


3. MULTIWALL POLYCARBONATE SHEETS CAN NOT BE WALKED UPON
4. DO NOT WALK ONTO THE SHEETS AT ANY TIME. FOLLOW SAFETY REGULATIONS AND SAFE METHODS OF INSTALLATION

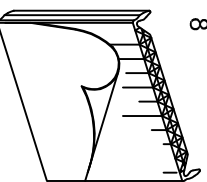
POLYCARBONATE SUFFER THE CHEMICAL ATTACK OF SOME PRODUCTS, THEREFORE:



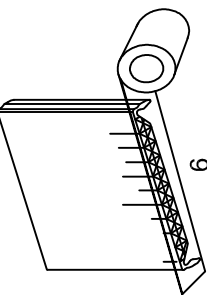
5. USE ONLY COMPATIBLE CLEAR SILICONE FOR THE SEALING
6. USE ONLY WATER AND MILD DETERGENTS FOR THE CLEANING



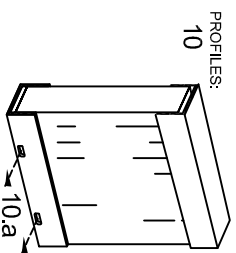
7. CUTTING OF THE SHEETS CAN BE EXECUTED ON SITE BY MEANS OF A HACK SAWING MACHINE (1) OR OF A CUTTER (2). SEAL THE OPEN CELLS AFTER THE CUTTING



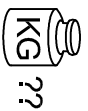
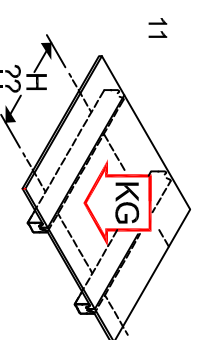
8. TAKE OFF THE PROTECTIVE FILM BEFORE THE INSTALLATION



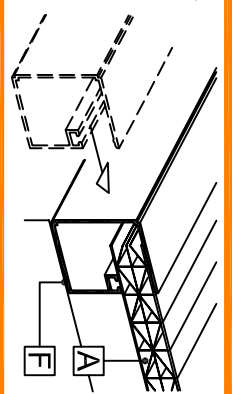
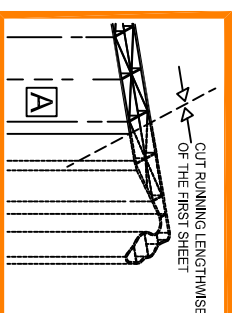
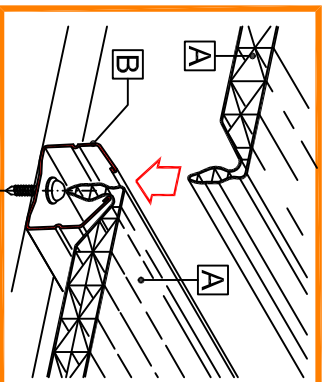
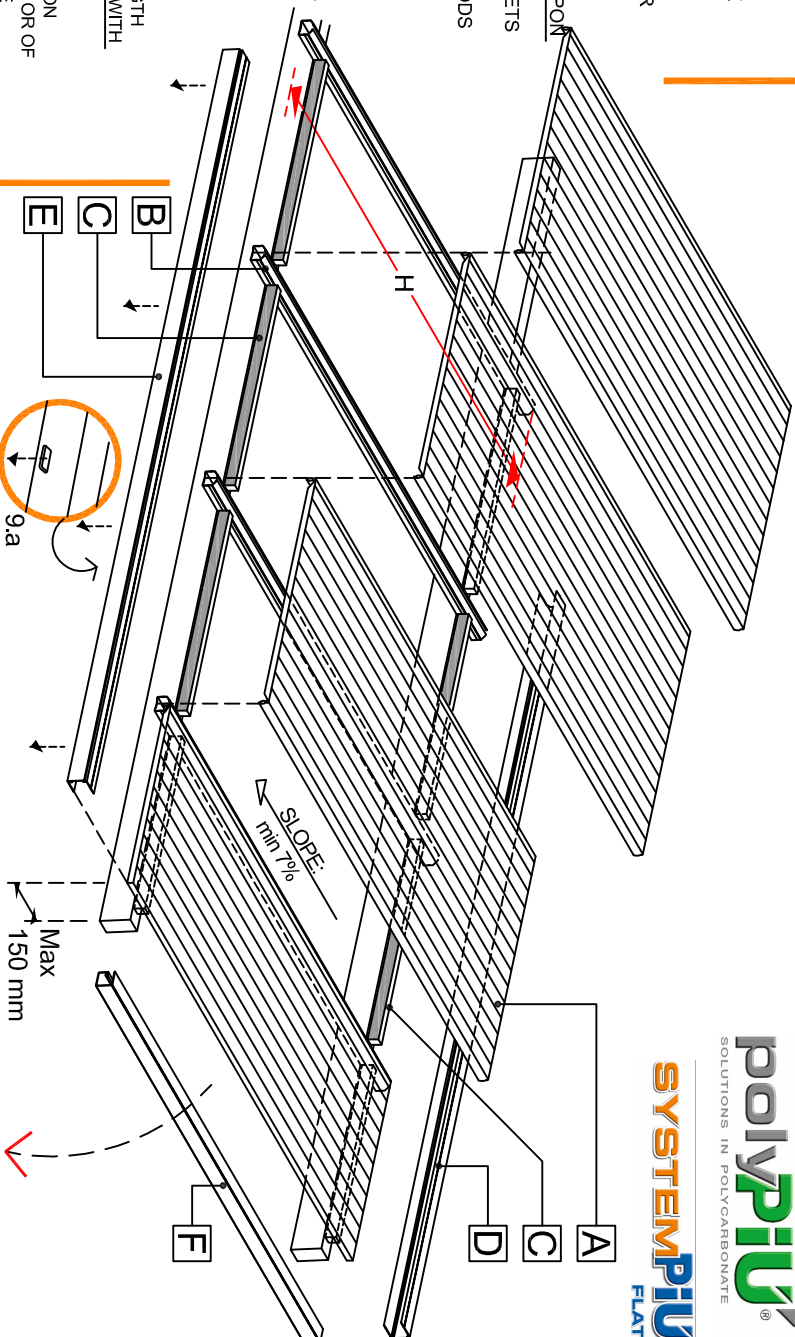
9. SEAL THE OPEN CELLS WITH AN ADHESIVE ALUMINUM TAPE



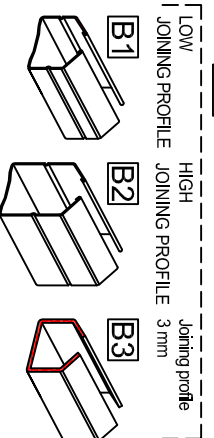
10. PROTECT THE SEALING WITH AN UPPER AND A LOWER PROFILE 10.a LOWER PROFILES MUST BE DRILLED FOR WATER DRAINING



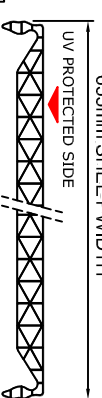
11. LOADINGS AND SPACINGS CHECK OUR TECHNICAL LITERATURE TO DETERMINE LOADING AND SPACING OF THE WHOLE SYSTEM



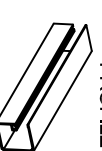
## B JOINING PROFILE



A SYSTEMPIU 655/12-16-20  
655mm SHEET WIDTH



F SIDE F19  
PROFILE



C PE packing Inlay  
C1 C2



D UPPER F2  
PROFILE

E LOWER F13  
PROFILE